



technoprofil
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Derken 8
42327 Wuppertal-Vohwinkel

The glazing sections shown in the catalogue show cross-sections from our standard program.

The sections marked with * are available from stock.

On request, we produce custom designs according to your design recommendations or our own recommendations. We would be happy to advise you.

Qualities

Our glazing sections are made of EPDM (Ethylene Propylene Terpolymer).

EPDM is characterised by outstanding weather and ozone resistance.

Our quality is paint neutral.

Other qualities, such as NBR for outstanding oil resistance, are also available on request.

Tolerance

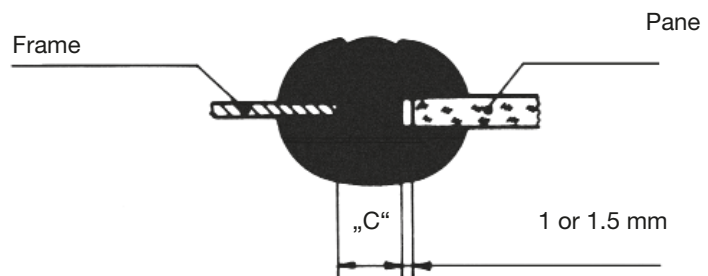
DIN 7715 E 2; tolerances for fixed lengths; tolerances to be agreed

Packaging

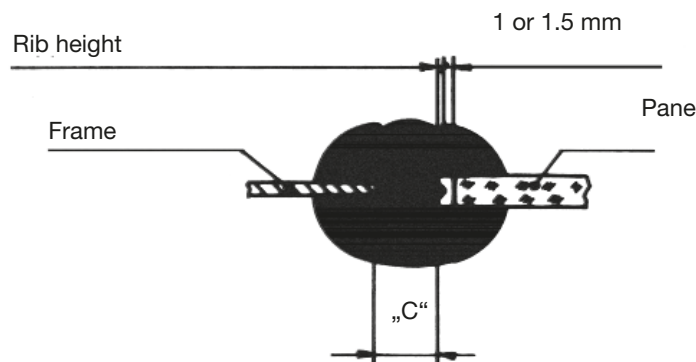
Cut lengths, adhered or vulcanised frame or ring



Calculation for pane dimensions



1. Web thickness up to "C" = 7 mm
Window opening – 2 x Web thickness "C" – 2 x 1 mm
2. Web thickness greater than "C" = 7 mm
Window opening – 2 x Web thickness "C" – 2 x 1.5 mm



3. Web thickness up to "C" = 7 mm
Window opening – 2 x Web thickness "C" – 2 x Rib height – 2 x 1 mm
4. Web thickness greater than "C" = 7 mm
Window opening – 2 x Web thickness "C" – 2 x Rib height – 2 x 1.5 mm



Glazing sections

The rubber glazing sections are shown in such a way that the pane channel (Dimension "A") always faces up and the fold channel (Dimension "B") always faces down. The specified bend radii are the smallest measurements.

Design	Item no.	Dimensions in mm						Bend radius mm	Wt. g/m	Sales unit m	Filler section no. **
		A	B	C	D	E	F				
	101 0100*	3	1	4	11.6	4.5	6	35	140	50	104 0100
	101 0400*	4	1.5	4	13.6	5	6	35	160	20	104 0100
	101 0500*•	4	1.5	7	16	7	7	80	300	20	104 0200
	101 0600*	4	1.5	7.5	17.5	7.5	8	90	326.2	20	104 0200
	101 0700*	4	2	7.3	18	11	8.7	100	398.1	15	104 0200
	101 0730*	4	3	4	12.6	5	6	35	151.5	20	104 0100
	101 0800*•	4	3	7	16	7	7	80	256.9	20	104 0200
	101 0900*	4	3	7.5	19	12.5	9.5	80	505.8	15	104 0200
	101 9107*	4	4	7.5	18	7.5	8	70	340	25	104 0200
	101 0110*	4.5	5	7	16	7	7	80	260	20	104 0200
	101 9064	4.5	6	7.2	21.2	11.8	8.6	120	490.3	30	104 0200
	101 9420	5	3	6.5	21	7.5	7	80	485	30	104 0200
	101 0940*	5	2	5	14.6	6	6	40	173.9	20	104 0200
	101 0210*	5	2	7.5	19	12.5	9.5	80	460	20	104 0200
	101 0930*	5	3	7.5	18	7.5	8	70	346.2	15	104 0200
	101 0310*	5	3	7.5	19	12.5	9.5	80	452.2	20	104 0200
	101 0410*•	5	5	7	18.4	9	8	80	317.6	20	104 0200
	101 0510*	5.5	2	7.3	19	11	8.7	80	420	20	104 0200
	101 0610*	6	1.5	7.5	19	12.5	9.5	80	480	15	104 0200
	101 0710*•	6	2.5	7	19	8	8	80	346.6	20	104 0200
	101 0810*	6	3	7.5	19	12.5	9.5	80	386.6	20	104 0200
	101 0910*	6	4	7.5	19	12.5	9.5	80	435.7	20	104 0200
	101 0812	7	3.3	7.2	21.5	11.8	8.6	120	440	40	104 0200
	101 9063	7.7	6	7.2	21.2	11.8	8.6	120	489	30	104 0200
	101 0740*	8	4	8.5	25	12.5	10	100	599.7	20	104 0200
	101 9034	14	4	11	29	11	12	100	758.9	14.5	104 0200

Minimum order quantities on request
* Available from stock, subject to prior sale

- * The specified numbers are standard filler sections made of black rubber.
PVC filler sections are also available in the same dimensions with various colours.
- Available in oil-resistant version with use of existing tool. Minimum purchase on request.



Custom glazing sections

The rubber glazing sections are shown in such a way that the pane channel (Dimension "A") always faces up and the fold channel (Dimension "B") always faces down. The specified bend radii are the smallest measurements.

Design	Item no.	Bend radius mm	Weight g/m	Sales unit m	Filler section no. **
	101 0440* • 101 9440 • (NBR)	100	418.5	15 20	104 0200
	101 0441*	100	467.20	15	104 0200
	101 0442	100	605	15	104 0200
	101 0840 *	100	533.6	15	104 0200

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Design	Item no.	Bend radius mm	Weight g/m	Sales unit m	Filler section no. **
	101 0620	80	480	15	104 0200
	101 9020	100	640	20	104 0200
	101 9068	100	503	30	104 0200

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Custom glazing sections

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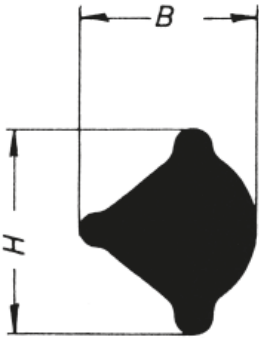
Design	Item no.	Bend radius mm	Weight g/m	Sales unit m	Filler section no. **
	101 9055	80	463	15	2 x 104 0200
	101 9005	100	640	20	104 0200
	101 9073	–	1460	15	104 0200

Minimum order quantities on request
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PVC filler sections are also available in the same dimensions with various colours.
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Filler sections

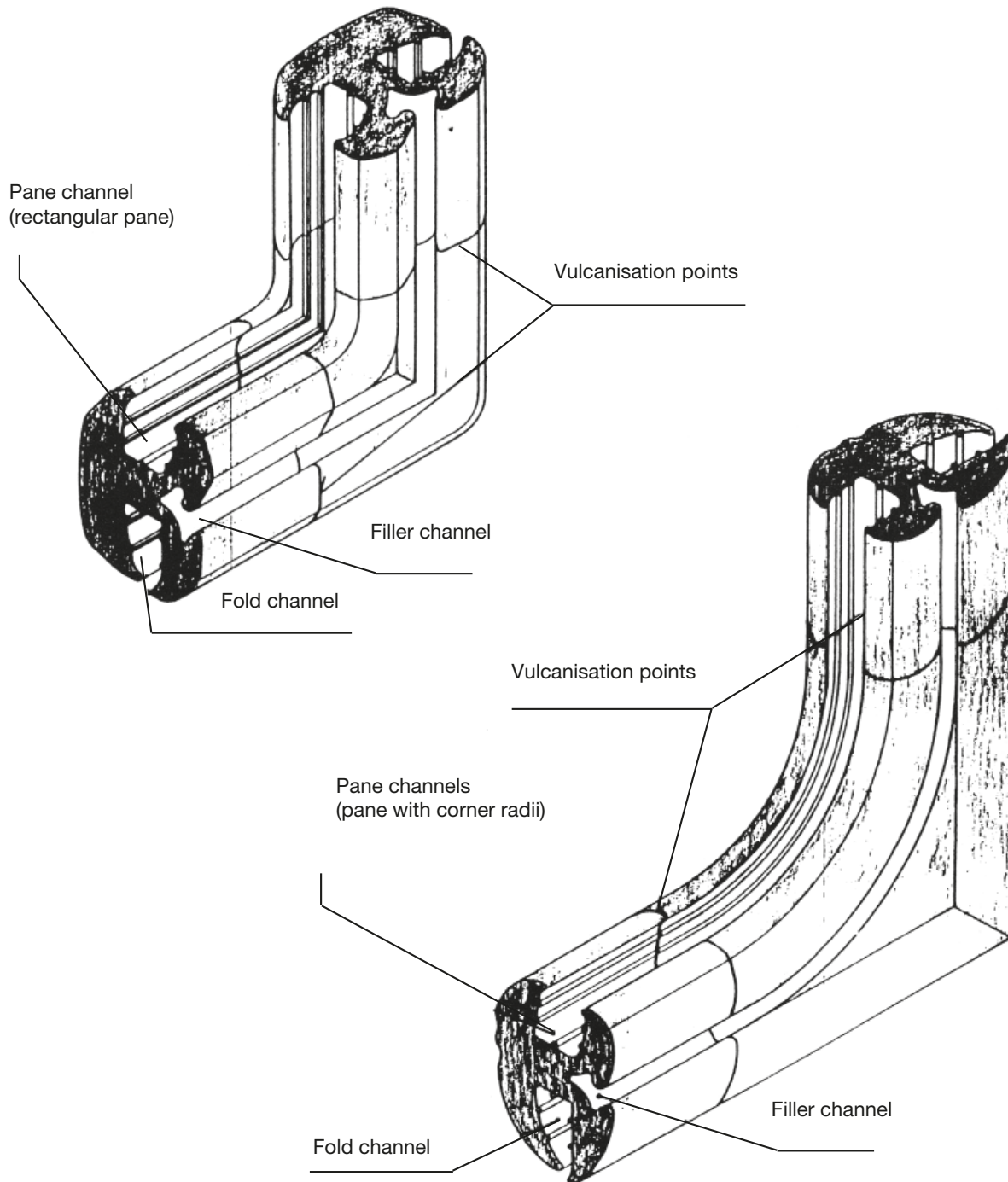
Design	Item no.	Dimensions in mm		Material	Colour	Weight g/m	Sales unit m	Hardness
		H	B					
	104 0000*	5.5	4.5	EPDM	black	15.6	100	85
	146 0420*	5.5	4.5	PVC	white	32	100	80
	104 0100*	7	6	EPDM	black	25.8	100	85
	146 0520	7	6	PVC	ivory	32	on request	80
	146 0620*	7	6	PVC	silver	32	100	80
	146 0820*	7	5.5	PVC	white	32	100	80
	104 0150	8	7	EPDM	black	45	100	85 – 90
	104 0200*	9.5	7.5	EPDM	black	49.4	100	85
	146 9002*	9.5	7.5	PVC	black	40	100	80
	146 0920*	9.5	7.5	PVC	ivory	40	100	80
	146 0030*	9.5	7.5	PVC	silver	40	100	80
	146 0130	9.5	7.5	PVC	red RAL 3003	40	100	80
	146 0230*	9.5	7.5	PVC	white	40	100	80
	146 9010	11	7	TPE	black	50	100	95

The PVC filler surface is shiny.
Design modifications reserved.

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Vulcanised corners for rubber glazing sections – Examples –





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Overview of corner-vulcanised rubber glazing section frame

Item no.	Vulcanised corner	Sectional cross-section
101 7440	Fold channel Filler channel Pane channel	101 0440
101 7812	Fold channel Filler channel Pane channel Also available as 65° corner.	101 0812



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Overview of corner-vulcanised rubber glazing section frame

Item no.	Vulcanised corner	Sectional cross-section
101 7063		101 9063
101 7064		101 9064



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Overview of corner-vulcanised rubber glazing section frame

Item no.	Vulcanised corner	Sectional cross-section
101 6063		
101 6064		



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Overview of corner-vulcanised rubber glazing section frame

Item no.	Vulcanised corner	Sectional cross-section
101 7068		
101 7082		



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Overview of corner-vulcanised rubber glazing section frame

Item no.	Vulcanised corner	Sectional cross-section
100 6071		
100 7071		



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Overview of corner-vulcanised rubber glazing section frame

Item no.	Vulcanised corner	Sectional cross-section
101 7073		101 9073